hursday, 25/09/2008 10:50:56 AM User Melanie Fauteux **Process Sheet** : AFT BLADE FOLD AS SEMBLY Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 41291 - 2-**Estimate Number** : 13532 P.O. Number Part Number : PB674300103 : 25/09/2008 S.O. No. : This Issue Drawing Number : B6743001 P.1,3,4,15 Prsht Rev. : NC : N/A Project Number First Issue : 18/08/2008 Type : SMALL /MED FAB Drawing Revision : B1 Previous Run : 41239 Material Written By Due Date : 15/09/2008 Qty: MF 08-09-25. Checked & Approved By : Est Rev:A 08-07-30 new issue DD verified by:ec Additional Product m5246945102 --- m14604 QTY8 (FOR D3440-1) ANGCIGA BOXT - MIOS831 -> 80ty Job Number: Seq. #: Machine Or Operation: Description: 1.0 PB674300109 Aft Blade Fold Assembly Weldment Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Aft Blade Fold Assembly Weldment mf 08-10-24 batch: 2.0 PB674300113 Aft Adjustable Blade Support Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 41366 PB674300117 3.0 Aft Adjustable Blade Support Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 41368 4.0 PB674300121 PB67-43001-21 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) PB67-43001-21

PB67-43001-23

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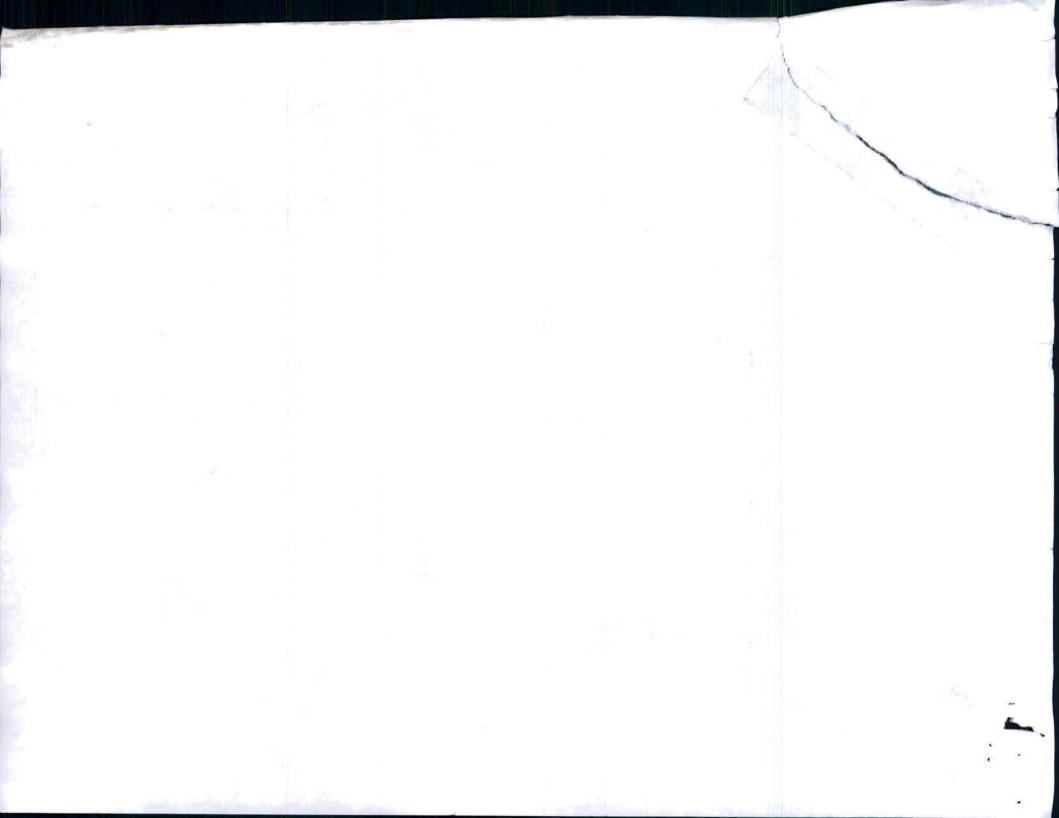
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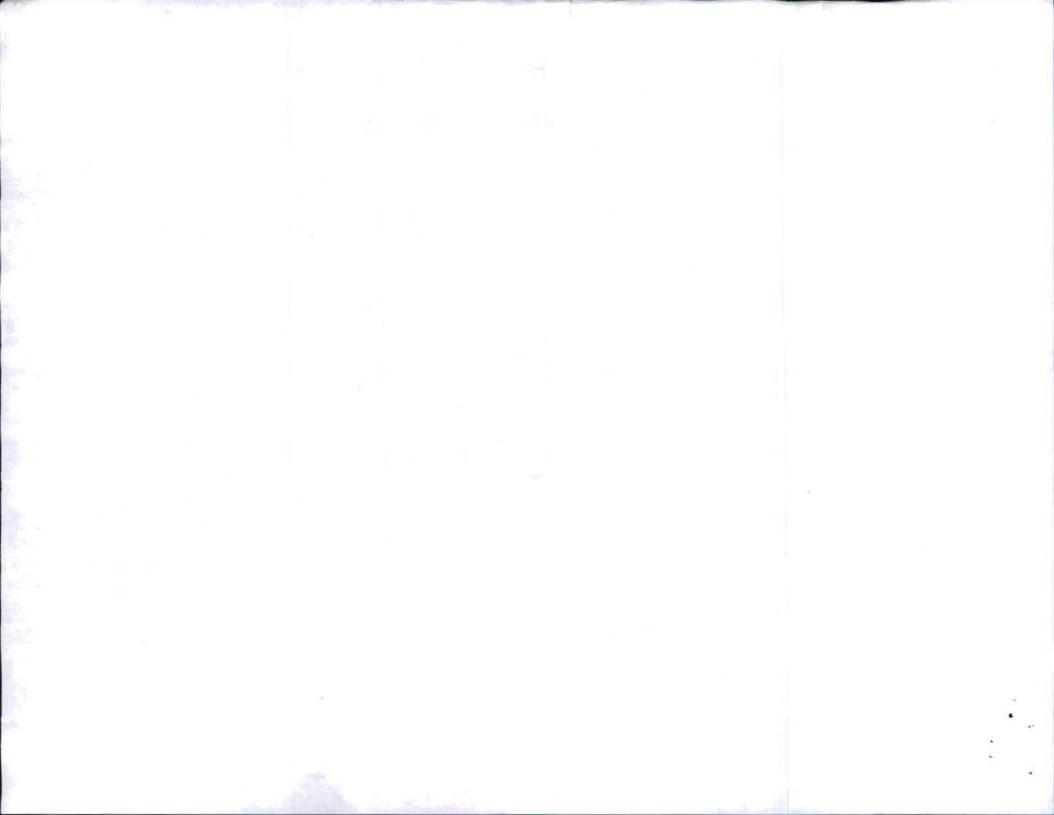
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: Thursday, 25/09/2008 10:50:56 AM Date: User: Melanie Fauteux **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: AFT BLADE FOLD ASSEMBLY Part Number: PB674300103 Job Number: 41291 Job Number: Seq. #: Machine Or Operation: Description: PB674300137 PB67-43001-37 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) PB67-43001-37 batch: 4137 mf 08-10-21 PB674300157 Stabilizer Arm 7.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Stabilizer Arm 41014 NF 08-10-21 PB674300159 PB67-43001-59 8.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) PB67-43001-59 batch: 13 46 6 Mr 08-10-24 PB674300163 Handle Assembly 9.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Handle Assembly MF 08-10-21 10.0 PB6743001135 Male Eye 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Male Eye 23995A MF 08-09-25 batch: PB6743001155 11.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) 08-69-25 B41906 x 4. batch: Lever Arm PB6743001261 12.0 8.0000 Each(s) 2.0000 Each(s)/Unit Total: Comment: Qty.: 68-10-24



Thursday, 25/09/2008 10:50:56 AM Date: User: Melanie Fauteux **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: AFT BLADE FOLD ASSEMBLY Job Number: 41291 Part Number: PB674300103 Job Number: Seq. #: Machine Or Operation: Description: 13.0 PB6743001265 Bushing Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Bushing batch: MF 08-09-25 14.0 PB6743001299 Bushing Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Bushing 1540062 batch: 08-09-25 15.0 D3451045 Handle and Lock-Down Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Handle and Lock-Down Assembly batch: 19 4/665 Handle and Lock-Down Assembly MF 08-09-25 16.0 D345104X OU Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Handle and Lock-Down Assembly Mt - 08-09-2 17.0 D34401 Tube Guide (Supersedes B67-43001-25/-307 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Tube Guide batch: 05 4134 7. MF 08-09-25 18.0 D34403 Clamp (Supersedes B67-43001-309) Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Clamp 4127 mf 08-10-29 batch: D34441 19.0 Veicro Loop Belt Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Velcro Loop Belt #399 batch: MV 08 10-24 Page 3

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Date: : Thursday, 25/09/2008 10:50:56 AM User: Melanie Fauteux **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: AFT BLADE FOLD ASSEMBLY Job Number: 41291 Part Number: PB674300103 Job Number: Seq. #: Machine Or Operation: Description: 20.0 D34479 Swing Arm Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Swing Arm Mr 68-10-24 21.0 086004 Inventory Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Inventory 08-10-24 batch: m 17850. MS27039107 22.0 Screw Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Screw mc 08.16-24 MS27039123 23.0 SCREW Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) SCREW batch: W 18057 MS21042L4 24.0 Comment: Qty.: 13.0000 Each(s)/Unit Total: 52.0000 Each(s) batch: m104683x10, m107499x19, m102552x15, m105054x8 MS21042L6 25.0 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: batch: m108183x5, m105077 x.11 MK 08-10-24 26.0 MS518596 Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s) WASHER , m 108986x20, m 108473 x8. Mf batch: m17890x4

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Date: : Thursday, 25/09/2008 10:50:57 AM Melanie Fauteux User: **Process Sheet** Drawing Name: AFT BLADE FOLD ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Job Number: 41291 Part Number: PB674300103 Job Number: Seq. #: Description: Machine Or Operation: MS518598 WASHER Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s) WASHER MF 08-10-24 batch: m 108986. NAS43DD368 28.0 SPACER Comment: Qtv.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) mr 68-10-24 batch: m109060 WASHER 29.0 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: WASHER m108473 MF 68-16-24 batch: NAS1149F0432P 30.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s) batch: m 18057 mf 68-10-24 WASHER 31.0 8.0000 Each(s)/Unit Total: 32,0000 Each(s) Comment: Qty.: WASHER MF 08-10-24 WASHER 32.0 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: WASHER M18057 mr 08-10-24 batch: Washer AN960JD6 33.0 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Washer UNF 08-10-24 batch:

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: Thursday, 25/09/2008 10:50:57 AM Date: Melanie Fauteux User: **Process Sheet** Drawing Name: AFT BLADE FOLD ASSEMBLY -Customer: CU-DAR001 Dart Helicopters Services Part Number: PB674300103 Job Number: 41291 Job Number: Seq. #: Machine Or Operation: Description: 34.0 AN410A Bolt 2.0000 Each(s)/Unit Total: 8,0000 Each(s) Comment: Qty.: M105442x5. MIDI291 x1, MIO7178 x 2, WF 0510-27 35.0 AN413A Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt mg 08-10-24 M109282 36.0 AN416A 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Bolt MK 08-10-24 m 19278. AN611A 37.0 8.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: BOLT batch: MIDS 558 MF 08-10-24 38.0 AN620A Bolt Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) m104547. batch: ME 08-10-24 BOLT AN813A 39.0 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: batch: m108986x2, m18180x 6 cmf 08-10-24 BSP43 40.0 3.0000 Each(s)/Unit Total: 12.0000 Each(s) Comment: Qty.: RIVET m109119 WW 68-10-24 batch:

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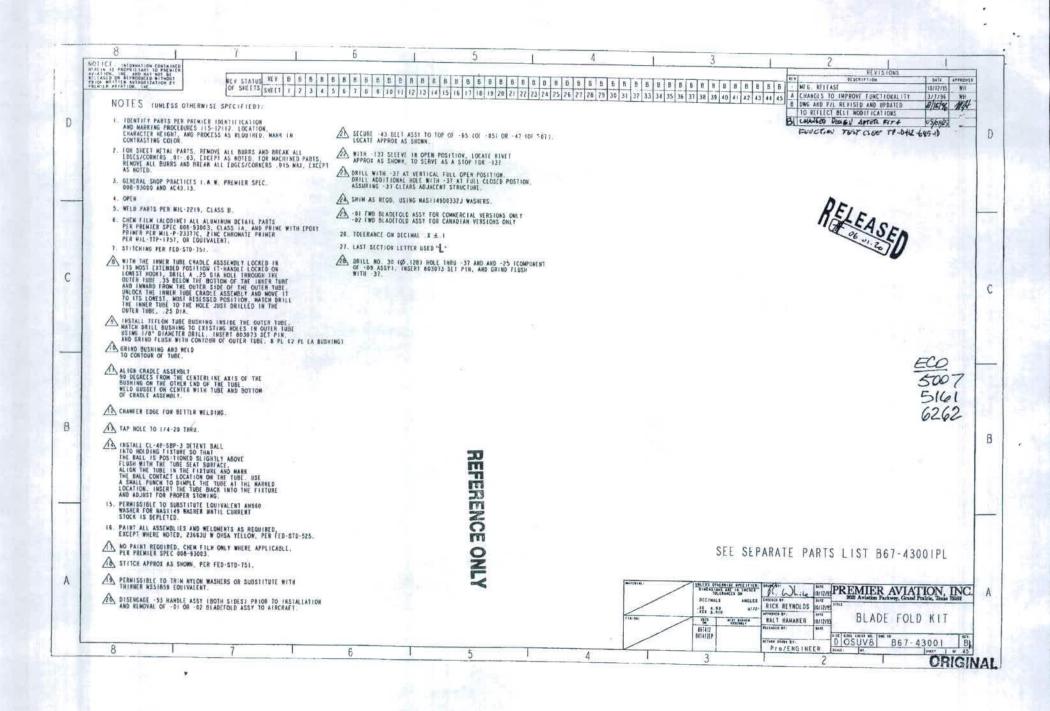
· Thursday, 25/09/2008 10:50:57 AM Date: User: Melanie Fauteux **Process Sheet** Drawing Name: AFT BLADE FOLD ASSEMBLY · Customer: CU-DAR001 Dart Helicopters Services Part Number: PB674300103 Job Number: 41291 Job Number: Description: Seq. #: Machine Or Operation: cherry rivet 41.0 CR3213405 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) cherry rivet m104214 Unf 08-16-24 batch: PIN, QUICK RELEASE MS17984C413 42.0 Total: 4.0000 Each(s) Comment: Qtv.: PIN, QUICK RELEASE m108986 x1 batch: M | 8 | 9 x 08-10-24 MS17984C418 43.0 3.0000 Each(s)/Unit Total: 12.0000 Each(s) Comment: Qty.: PIN, QUICK RELEASE batch: M108486 F 08-10-24 LANYARD 30345T21 44.0 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: m107827 MF 68-10-24 LANYARDS 30345T24 45.0 3.0000 Each(s)/Unit Total: 12.0000 Each(s) Comment: Qtv.: batch: MI08 390 x 9, MI089 13 x 3 mf 08-10-24 240107 46.0 Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s) SPRING SLOTTED PIN batch: m10 2940 mf 0516-24 3408A98 47.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) DETENT BALL SPRING PLUNG mf 08-10-24 MM828x1 batch: M102 3 (2x) Form: rprocess Page 7



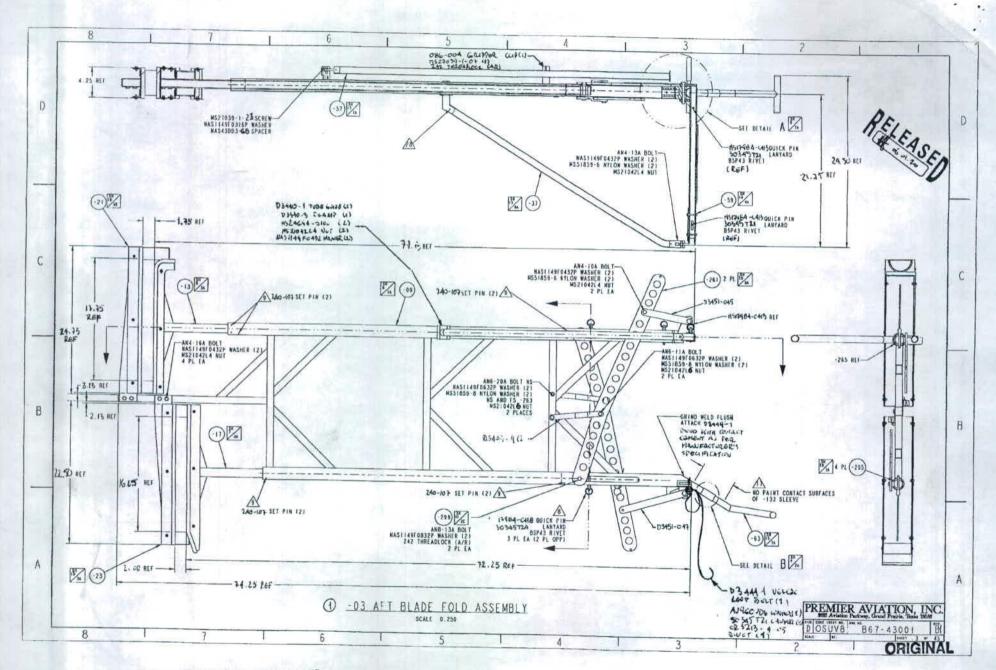
· Thursday, 25/09/2008 10:50:57 AM Date: Melanie Fauteux User: **Process Sheet** Drawing Name: AFT BLADE FOLD ASSEMBLY 'Customer: CU-DAR001 Dart Helicopters Services Job Number: 41291 Part Number: PB674300103 Job Number: Seq. #: Machine Or Operation: Description: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 48. Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2. 242 THREADLOCK batch: M 107045 INSPECT WORK TO CURRENT STEP 49.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock 4/18 B 4/18

Location: By 1/8 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion mt 68-10-2 LD Add - PB6743001-305 X2 3 40063

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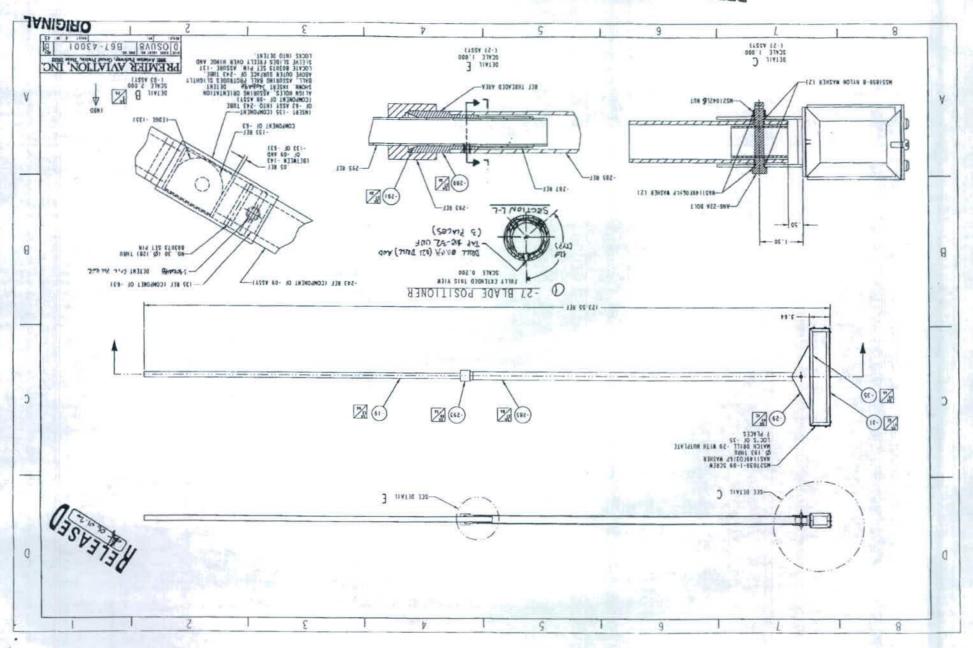
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